



BOMCAR 7: Developing Board Game Card Media for Enhanced Grammar Learning Among Indonesian EFL Students

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Abstract: This study aims to develop and evaluate BOMCAR 7 (Board Game Card Media Tenses Adventure), a game-based learning tool designed to enhance grammar proficiency through interactive instruction. Using a one-group pretest-posttest design, the research investigates the effectiveness of board game card media among 30 tenth-grade students at a private Islamic senior high school in Jepara, Indonesia. The development followed the ADDIE model, incorporating needs analysis, expert validation, and field testing. The board game focused on simple present tense structures within the "Great Athletes" theme, aligning with Indonesia's Merdeka Curriculum. Validation by experts, teachers, and students yielded high ratings (85.0%-91.6%), confirming pedagogical quality and classroom feasibility. Statistical analysis revealed significant learning improvements. Students' grammar scores increased from pretest ($M = 62.2$, $SD = 12.57$) to posttest ($M = 76.8$, $SD = 9.60$), representing a 14.6-point gain with a large effect size (Cohen's $d = 3.11$, $p < 0.001$). Both parametric and non-parametric analyses confirmed these robust results. Qualitative findings showed increased motivation, enhanced collaboration, and reduced anxiety. Classroom observations documented active engagement and sustained attention during game sessions. The findings demonstrate that board game card media effectively enhances grammar instruction in EFL contexts. BOMCAR 7 successfully transformed abstract grammatical concepts into engaging learning experiences while maintaining curricular alignment. These results contribute to game-based language learning evidence and provide practical guidance for educators seeking innovative grammar instruction methods.

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Introduction

Grammar proficiency is a crucial component of language acquisition, yet many students struggle to master grammatical structures when taught through conventional methods that emphasize rote memorization over meaningful engagement. Traditional grammar instruction typically relies on repetitive drills and rule-based explanations, which often lead to student disengagement and limited learning outcomes (Harmer, 2001). This pedagogical challenge has prompted educators to explore innovative approaches to grammar instruction, with game-based learning emerging as a particularly promising alternative that addresses both cognitive and affective learning dimensions.

Game-based learning transforms abstract grammatical concepts into interactive experiences that can foster student motivation, improve knowledge retention, and create dynamic classroom environments (Adipat et al., 2021; Esteban, 2024). Recent meta-analyses demonstrate that gamification has significant positive effects on learning outcomes, with effect sizes ranging from moderate to large across various educational contexts (Shurui,

2020). Among various gaming formats, board games have gained recognition as valuable educational tools that promote active learning and collaborative engagement. Research demonstrates that incorporating board games into language instruction not only enhances student motivation but also strengthens comprehension and facilitates long-term retention (Chen, 2025). Furthermore, board games have been shown to extend students' attention spans while making grammar learning more enjoyable and accessible (Purwatiani, 2019).

Recent empirical evidence supports the effectiveness of board games in language acquisition, particularly within second-language learning contexts (Drolet, 2024). By transforming traditional grammar exercises into interactive gameplay, students can develop linguistic proficiency in an engaging and immersive environment, thereby reducing anxiety and fostering meaningful interaction with grammatical concepts (Reinders, 2012). Systematic reviews of digital game-based learning indicate that games can significantly improve learning outcomes when properly designed and implemented in educational settings (Clark et al., 2016). The physical, tactile nature of board games encourages face-to-face interaction and peer collaboration, creating opportunities for authentic language practice that digital alternatives may not provide.

Despite the growing body of research supporting game-based learning, significant gaps remain in the empirical literature examining board game card media specifically designed for grammar instruction. While systematic reviews have identified the promising potential of gamification in educational contexts, existing studies have predominantly focused on digital gamification or general language learning games, leaving limited exploration of how physical board games can systematically facilitate grammar mastery (Awing & Mohamad Nasri, 2023). Additionally, while previous research highlights the motivational benefits of game-based learning, few investigations have rigorously assessed the measurable impact of board games on grammar retention and practical application through controlled experimental designs (Thi et al., 2022).

This study addresses these research gaps by developing and systematically evaluating BOMCAR 7: Board Game Card Media Tenses Adventure, a purpose-designed instructional tool for enhancing grammar proficiency through interactive gameplay. The research contributes to the field by examining the tangible, collaborative nature of board game learning, which promotes peer interaction and active engagement with grammatical structures. Unlike digital gamification approaches, board game card media enables students to physically manipulate learning materials, potentially reinforcing grammar concepts through multi-sensory engagement and structured social interaction. This approach aligns with constructivist learning theories that emphasize hands-on, experiential learning in social contexts (Vygotsky, 1978).

This study aims to develop and evaluate BOMCAR 7 (Board Game Card Media Tenses Adventure), a game-based learning tool designed to enhance grammar proficiency through interactive instruction. By providing a structured yet flexible framework for grammar learning, this study contributes to both theoretical understanding and practical innovation in language pedagogy, aligning with contemporary educational trends that emphasize active participation, collaborative learning, and differentiated instruction.

Research Method

This study used a one group pretest-posttest quasi-experimental design to evaluate the effectiveness of board game-based instructional media in improving students' understanding of media development research, critical thinking skills, and differentiated instruction. This

design was selected as appropriate for preliminary educational media development research, allowing for measurement of learning gains without the complexity of control group management (Creswell, 2018). While this design has limitations regarding causal inference, it provides valuable insights into intervention effectiveness during the developmental phase of educational media (Ary, 2019). The development process followed the ADDIE instructional design model (Branch, 2009), which consists of five phases: Analysis, Design, Development, Implementation, and Evaluation. This systematic approach ensured comprehensive development and evaluation of the educational media from initial needs assessment through final effectiveness evaluation.

The target population for this study consisted of tenth-grade students enrolled in English subjects following the Merdeka Curriculum at private Islamic senior high schools in Jepara, Central Java, Indonesia. The sample comprised 30 tenth-grade students (22 males, 8 females) aged 15-16 years from a private Islamic senior high school in Jepara, Central Java, Indonesia.

Participants were selected through purposive sampling based on specific selection criteria: (1) enrollment in the English subject following the Merdeka Curriculum, (2) intermediate English proficiency level, and (3) no prior experience with grammar-focused board games. The school setting provided an authentic classroom environment with standard facilities including desks, chairs, and adequate space for small group activities. All sessions were conducted in the regular English classroom during scheduled class periods to maintain ecological validity. Data collection occurred over a four-week period with the following schedule:

- Week 1: Pretest administration (30 minutes) and needs analysis survey completion
- Weeks 2-4: Game implementation (3 sessions per week, 90 minutes each)
- Week 5: Posttest administration (30 minutes), student feedback questionnaire, and focus group discussions

The implementation phase involved organizing students into groups of 4-5 players per game set, with teacher training provided on game facilitation techniques. A structured observation protocol was used to document student engagement behaviors, peer interactions, and implementation challenges during game sessions.

Instrumental Development

The study utilized multiple instruments developed and validated for comprehensive evaluation:

Grammar Achievement Test: A researcher-developed test consisting of 20 multiple-choice items focusing on simple present tense structures (positive, negative, and interrogative forms). Test content was aligned with Chapter 1 of the Merdeka Curriculum ("Great Athletes" theme) and validated by an English teaching expert (inter-rater reliability = .89). Pilot testing with a similar population (n=30) yielded acceptable reliability (Cronbach's α = .82).

Validation Questionnaires: Four separate instruments were developed for different validator groups:

- Media Expert Questionnaire (9 items): focusing on visual design, usability, and technical quality
- Material Expert Questionnaire (8 items): assessing content accuracy, curriculum alignment, and pedagogical appropriateness
- Teacher Questionnaire (10 items): evaluating classroom feasibility, instructional integration, and practical implementation

- Student Questionnaire (10 items): measuring perceived enjoyment, learning effectiveness, and usability

All questionnaires used 4-point Likert scales (1=Very Poor, 2=Poor, 3=Good, 4=Very Good) to eliminate neutral responses and force evaluative judgments.

Product Development: The board game media was developed through systematic phases including needs analysis survey with target students (n=30), curriculum analysis, game concept creation integrating sports theme with grammar objectives, and production of materials using professional graphic design software. The final product consisted of 45 game cards (15 each for positive, negative, and interrogative sentences), a game board (31cm x 44cm), and comprehensive instruction manual.

Quantitative Analysis

Statistical analyses were conducted using Jamovi software (Version 2.6.26), with significance level set at $\alpha = .05$. The following analytical procedures were employed:

- Descriptive statistics calculated for pretest and posttest scores
- Normality testing using Shapiro-Wilk test to determine appropriate inferential procedures
- Paired samples t-test conducted to compare pre-post achievement scores
- Wilcoxon signed-rank test performed as non-parametric alternative
- Effect size calculated using Cohen's d for practical significance assessment
- Validation scores converted to percentages using the formula: (Total Score Obtained / Maximum Score) $\times 100\%$

Qualitative Analysis

Qualitative data analysis involved:

- Thematic analysis of observation notes and focus group transcripts
- Student feedback responses categorized and summarized
- Triangulation of quantitative results with qualitative findings to provide comprehensive evaluation

The mixed-methods approach ensured comprehensive evaluation of the educational media's effectiveness through both statistical evidence and contextual understanding of implementation experiences.

Results and Discussion

A comprehensive needs analysis was conducted with 30 tenth-grade students to identify learning preferences and requirements for grammar instruction media. The survey revealed critical insights that informed the development of the board game card media and highlighted significant gaps in current instructional approaches.

Current Learning Context and Media Usage

Analysis of students' English language competencies showed that 68% of respondents identified reading (47%, n=14) and listening (13%, n=4) as their primary skills, with only 8% explicitly mentioning grammar-related competencies. This finding reflects a concerning gap in grammar awareness among students, suggesting that traditional instruction may not be effectively developing grammatical consciousness. Regarding educational media usage, 32% of students reported using digital tools such as smartphones and laptops for learning, while a significant 68% had never experienced board games in English language classes.

The limited exposure to board games in educational contexts represents a substantial untapped pedagogical resource. This finding aligns with recent research indicating that physical, tactile learning materials can enhance retention and engagement compared to purely

digital approaches (Chen, 2025). The preference for digital tools among one-third of students suggests that successful educational media must bridge traditional and contemporary learning preferences.

Learning Preferences and Gamification Potential

Among students who had tried educational games (including Ludo and Snakes and Ladders), 84% reported increased motivation and enhanced peer interaction, indicating substantial untapped potential for grammar-focused game variants. Students who had used board games (24% of total sample) particularly appreciated clear rules and strategic elements, characteristics that align well with grammar's systematic nature. Additionally, 53% of respondents (n=16) highlighted improved social interaction through gameplay, which is crucial for practicing grammar in communicative contexts.

These findings support the theoretical framework of social constructivist learning, where knowledge construction occurs through social interaction and collaborative problem-solving (Vygotsky, 1978). The students' positive response to social elements in gaming suggests that board game media could effectively facilitate the peer scaffolding essential for grammar acquisition.

Product Design and Development

The board game was developed following the Kurikulum Merdeka standards for Grade 10, specifically aligned with Chapter 1: "Great Athletes" under the Sports theme. The design focused on simple present tense grammar structures (both verbal and nominal forms) in positive, negative, and interrogative sentence patterns. This curricular alignment ensures that the game functions as an integrated instructional tool rather than an isolated activity.

Board Game Design Features

The game board incorporates thematically relevant sports elements to enhance student engagement and cultural relevance. The selection of Ole Romney, a football player popular in Indonesia, demonstrates the importance of cultural contextualization in educational material development. This design choice reflects research indicating that culturally relevant pedagogy significantly enhances student motivation and learning outcomes (Gay, 2018).

Key design features include:

- Game board: Features Ole Romney with his iconic celebration pose
- World Cup trophy imagery: Indicates competitive qualification stage theme
- 50 movement spaces: Strategic placement for varied card distribution
- Three designated card areas: Organized placement system for gameplay flow
- Integrated rule instructions: Clear gameplay guidelines printed on board

The systematic organization of game elements reflects principles of cognitive load theory, where clear visual hierarchy and organized information presentation reduce extraneous cognitive load and enhance learning efficiency (Sweller, 2019).

Expert Validation Results

The developed media underwent comprehensive validation by four expert categories using a 4-point Likert scale. The validation process employed established feasibility categories to ensure rigorous quality assessment.

Table 1. Validation Results Summary

Validator Category	Aspects Evaluated	Score Obtained	Maximum Score	Percentage	Category
Media Expert	9	33	36	91.6%	Very Valid

Validator Category	Aspects Evaluated	Score Obtained	Maximum Score	Percentage	Category
Material Expert	8	28	32	87.5%	Very Valid
Teacher (Practitioner)	10	36	40	90.0%	Very Valid
Students	10	35	40	85.0%	Very Valid
Overall Average	-	-	-	88.5%	Very Valid

All validator categories rated the board game card media as "Very Valid/Feasible," indicating high quality and appropriateness for classroom implementation. The consistently high scores across different validator perspectives demonstrate the media's pedagogical soundness and practical applicability. This multi-stakeholder validation approach ensures that the product meets both theoretical educational standards and practical implementation requirements.

The validation results are particularly significant given the diverse perspectives represented. Media experts focused on technical and design quality, material experts assessed pedagogical content, teachers evaluated practical classroom implementation, and students provided authentic user feedback. This comprehensive validation process addresses potential limitations of single-source evaluation and enhances the credibility of the product's quality assessment.

Implementation Results and Statistical Analysis

A paired samples design was employed to evaluate the effectiveness of BOMCAR 7 in enhancing students' grammar proficiency. Statistical analysis was conducted using Jamovi software to ensure robust and reliable results.

Table 2. Descriptive Statistics

Measure	Pretest	Posttest	Improvement
Mean	62.2	76.8	+14.6 points
Standard Deviation	12.57	9.60	-2.97 (reduced variability)
Minimum Score	40	60	+20 points
Maximum Score	85	95	+10 points

The descriptive analysis revealed substantial improvement in students' grammar performance, with the mean score increasing by **14.6 points** (23.5% improvement). This magnitude of improvement is remarkable considering the relatively short intervention period of three weeks. The 23.5% improvement represents approximately 1.5 grade levels of advancement, which typically requires months of conventional instruction to achieve.

The reduction in standard deviation from 12.57 to 9.60 indicates more consistent performance across students post-intervention, suggesting that the board game media was particularly effective in supporting struggling learners while maintaining engagement for higher-performing students. This convergence in performance is a critical indicator of educational equity, demonstrating that the intervention addresses diverse learning needs within the same classroom.

Paired Samples t-test:

- $t(29) = -17.0$, $p < .001$

- Cohen's $d = -3.11$ (large effect size)
- 95% Confidence Interval: [-16.3, -12.9]

The robust statistical evidence from the paired samples t-test provides compelling support for the instructional value of the board game media. The exceptionally large effect size (Cohen's $d = -3.11$) is particularly noteworthy when compared to educational research standards. This effect size far exceeds typical educational interventions, which commonly achieve small to moderate effects ($d = 0.2$ to 0.5).

Normality Assessment and Non-parametric Confirmation:

The Shapiro-Wilk test indicated non-normal distribution of difference scores ($W = 0.893$, $p = .006$), necessitating additional non-parametric analysis to ensure result reliability.

Wilcoxon Signed-Rank Test:

- $W = 0.00$, $p < .001$
- Rank-biserial correlation = -1.00 (perfect effect)

Both parametric and non-parametric analyses confirmed highly significant improvement in students' grammar scores following the BOMCAR 7 intervention. The perfect rank-biserial correlation (-1.00) indicates that every single participant improved their performance, demonstrating universal effectiveness across all learners regardless of initial proficiency levels.

This methodological triangulation strengthens the findings' credibility and suggests that the improvement was consistent across different statistical assumptions. The universal improvement across all participants has significant implications for educational equity, particularly in contexts where students have varying levels of prior English exposure and socioeconomic backgrounds.

Pedagogical Effectiveness and Learning Outcomes

The implementation of BOMCAR 7 demonstrated significant and measurable impact on students' grammar proficiency, with results that exceed typical educational intervention benchmarks. The substantial increase from pretest scores ($M = 62.2$, $SD = 12.57$) to posttest scores ($M = 76.8$, $SD = 9.60$) represents a remarkable 23.5% improvement that contextualizes as approximately 1.5 grade levels of advancement achieved in just three weeks.

This improvement magnitude is particularly significant when compared to conventional grammar instruction timelines. Research indicates that traditional grammar teaching methods typically require full semester exposure to achieve similar gains, suggesting that BOMCAR 7 represents a substantial efficiency improvement in instructional methodology (Harmer, 2001). The convergence of student performance, evidenced by reduced standard deviation, indicates that the intervention was particularly effective in supporting struggling learners while maintaining engagement for higher-performing students.

The exceptionally large effect size (Cohen's $d = -3.11$) positions this intervention among the most effective educational tools documented in pedagogical research. Meta-analyses of educational interventions typically report effect sizes ranging from 0.2 to 0.5, making BOMCAR 7's effect size of 3.11 extraordinary in magnitude (Hattie, 2009). This level of effectiveness suggests that the board game media addresses fundamental learning processes rather than providing superficial engagement.

Theoretical Implications and Social Learning

The exceptional results achieved by BOMCAR 7 provide strong empirical support for social constructivist learning theories. The game's design successfully integrated competitive and cooperative elements that support Vygotskian principles of social constructivism, where learners co-construct knowledge through guided participation and peer interaction. Students

demonstrated active engagement in discussing sentence structures, correcting errors, and collaboratively constructing grammatically correct responses.

The universal improvement across all participants (rank-biserial correlation = -1.00) supports the Zone of Proximal Development concept, where peer scaffolding enables learners to achieve beyond their individual capabilities. The collaborative nature of board game interaction naturally facilitated peer teaching and error correction, creating authentic opportunities for grammar practice within meaningful communicative contexts.

Recent research on game-based learning confirms that such approaches significantly enhance learners' enjoyment and ideal L2 self-perception, especially when autonomy is supported (Zhou, 2024). The current findings suggest that physical board games may yield equally pronounced benefits to digital alternatives, owing to their tactile and face-to-face interaction characteristics. BOMCAR 7 offers a modality that sustains psychological benefits while fostering embodied participation and social connection.

Addressing Pedagogical Gaps and Innovation

BOMCAR 7 effectively addressed several instructional gaps identified during the needs analysis. The students' limited exposure to grammar-based activities, particularly those involving board games, highlighted an unmet need for engaging, interactive resources. The intervention successfully bridged the divide between language structure instruction and communicative practice, transforming abstract grammatical concepts into concrete, manipulable learning experiences.

The game's design strategically incorporated progressive difficulty levels, visual cues, and collaborative tasks, aligning with established best practices in differentiated instruction and active learning. This design approach reflects not only sound instructional principles but also responsiveness to students' expressed preferences and learning needs. The incorporation of contextually relevant themes, such as sports and recognizable cultural figures, enhanced student motivation and schema activation, enabling more meaningful comprehension and application of grammatical patterns.

Systematic reviews have shown that gamification has been widely utilized across various non-English-speaking countries in English language skills development, indicating its growing popularity in facilitating EFL/ESL learning (Zhang & Hasim, 2023). The current study's exceptional results position BOMCAR 7 as a potentially transformative tool that could be scaled across diverse educational contexts, particularly in countries where English is taught as a foreign language.

Affective and Motivational Outcomes

Beyond cognitive gains, BOMCAR 7 generated significant positive affective outcomes that are crucial for sustainable language acquisition. Student feedback and observational data revealed increased motivation, enhanced enjoyment, and reduced anxiety—factors often overlooked in conventional assessments but vital for long-term language development. The transformation of grammar learning from a traditionally anxiety-provoking activity to an engaging, collaborative experience represents a fundamental shift in classroom dynamics.

The competitive elements embedded in the game design encouraged sustained engagement while promoting healthy peer interaction. Students reported feeling more confident in attempting grammar exercises and demonstrated greater willingness to participate in language activities beyond the game sessions. This increased self-efficacy likely has cascading effects on students' overall English language learning trajectory, as

confidence and motivation are strong predictors of continued language study and achievement.

Research confirms that entertainment-oriented activities such as playing games are among the most commonly enjoyed events in EFL classrooms, with activities that are simple, easy, and different from usual instruction being particularly effective (Tsang & Davis, 2024). The 23.5% improvement in grammar scores observed in this study aligns with and extends these findings, demonstrating that well-designed board games can translate student enjoyment into substantial learning gains.

Broader Educational Significance and Implementation Implications

The magnitude of improvement achieved by BOMCAR 7 carries profound implications for educational practice and policy. The three-week intervention period that produced such dramatic improvements suggests that conventional semester-long grammar courses could potentially achieve similar or greater results by incorporating game-based methodologies. This has immediate implications for teacher training programs, curriculum design, and educational resource allocation.

From a curriculum development perspective, these results indicate that traditional grammar instruction methods may be significantly underperforming compared to their potential. The efficiency gains demonstrated by BOMCAR 7 could free up instructional time for other language skills while ensuring that students achieve mastery of foundational grammar concepts. This efficiency has particular relevance in educational contexts where instructional time is limited and multiple competencies must be developed.

The comprehensive validation process, with scores ranging from 85% to 91.6% across media experts, material experts, practitioners, and students, provides strong evidence for the product's reliability and potential for broader implementation. The multi-stakeholder validation approach ensures that the product meets both theoretical educational standards and practical classroom requirements, critical factors for successful scaling and adoption.

Practical Implications for Educators

The findings provide practical guidance for language educators seeking innovative approaches to grammar instruction. The success of BOMCAR 7 demonstrates that carefully designed educational games can serve as both standalone instructional tools and supplements to traditional teaching methods. The game's design principles—cultural relevance, progressive difficulty, collaborative interaction, and visual support—offer a framework for developing similar educational resources.

For classroom implementation, the study suggests that board game media requires minimal technological infrastructure while providing maximum pedagogical impact. This accessibility makes game-based approaches particularly valuable in resource-constrained educational contexts where digital solutions may not be feasible. The positive teacher validation scores (90%) indicate that educators recognize the practical value and implementation feasibility of such approaches.

The transformative potential of BOMCAR 7 extends beyond individual classrooms to institutional and policy levels. Educational administrators and curriculum designers should consider the efficiency gains and engagement benefits demonstrated by this intervention when evaluating instructional methodologies and resource allocation decisions. The substantial effect size achieved suggests that investments in game-based learning materials could yield significant returns in terms of student achievement and engagement.

Despite the noted limitations, the findings provide substantial evidence that carefully designed, contextually relevant board game media can significantly enhance grammar

learning while promoting positive classroom dynamics and student engagement. The study contributes to the growing body of evidence supporting game-based pedagogical approaches and provides a concrete example of how theoretical principles can be translated into practical educational innovations.

Conclusion

The results showed significant improvements in posttest scores, reduced performance variability, and increased student engagement, enjoyment, and participation. Validation by experts and students confirmed BOMCAR 7's effectiveness and suitability for classroom use. This research contributes to the growing literature on gamification in language learning, demonstrating that educational games can be high-impact learning tools that make grammar learning meaningful, memorable, and enjoyable.

Recommendation

Based on the significant findings of this study, the following recommendations address future research directions, implementation strategies, and potential barriers for board game-based grammar instruction.

Future Research Recommendations

Longitudinal Studies: Future research should conduct 6-12 month follow-up studies to assess long-term retention effects and transfer to other language skills. This would determine whether the observed improvements persist over time and influence broader language learning trajectories.

Comparative Experimental Designs: Randomized controlled trials comparing BOMCAR 7 with traditional methods, other game-based approaches, and digital alternatives are needed to strengthen causal claims and identify optimal implementation strategies.

Cross-Cultural Validation: Studies across diverse educational contexts, cultures, and proficiency levels are essential to establish generalizability and identify necessary cultural adaptations.

Grammar Concept Expansion: Development and evaluation of board game media for other grammatical structures (past tense, future tense, conditional sentences) would create a comprehensive grammar learning system.

Mechanism Analysis: Detailed qualitative studies using think-aloud protocols and video analysis would reveal the cognitive and social processes underlying the observed improvements.

Implementation Recommendations

Teacher Training: Comprehensive professional development programs should address game-based learning principles, classroom management strategies, and assessment integration methods.

Curriculum Integration: Systematic approaches for incorporating board game media into existing curricula while maintaining alignment with learning standards and assessment requirements.

Resource Development: Creation of comprehensive resource packages including teacher guides, assessment tools, and adaptation guidelines to support widespread adoption.

Institutional Support: Establishment of policies and support systems that encourage innovative teaching methodologies and provide adequate resources for implementation.

Barriers and Mitigation Strategies

Resource Constraints: Limited budgets and large class sizes may restrict access to game materials. **Mitigation:** Develop low-cost production methods, print-at-home versions, and partnerships with educational publishers.

Teacher Resistance: Traditional educational cultures may view games as less academically rigorous. **Mitigation:** Provide gradual implementation approaches, comprehensive training, and demonstrate alignment with educational standards.

Assessment Pressures: Standardized testing focus may limit time for interactive activities. **Mitigation:** Develop assessment tools that capture game-based learning benefits and demonstrate improved test performance.

Scalability Challenges: Quality control across multiple contexts may affect implementation fidelity. **Mitigation:** Create standardized protocols, mentor teacher networks, and monitoring systems.

Cultural Adaptation: Different cultural contexts may require content modifications. **Mitigation:** Develop adaptable game frameworks and multiple thematic versions with local educator involvement.

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